MIDWEST SIGHT FLOW INDICATORS

Inexpensive Protection for Expensive Equipment and Systems



Model 100, 100MP ++



Model 300, 300MP ++



Model 360F



Model 400



Model 700 ++

The **SERIES SFI** Sight Flow Indicators is a Series of sight indicators which display flow or contents of pipelines. Available in window viewing style in the SFI-100 and SFI-300 Series and tube viewing style in the SFI-400 and SFI-700 Series with connection choices of female NPT, BSPP or BSPT threaded and flanged.

SERIES SFI-100 & SFI-300 Sight Flow Indicators offer threaded process connections, viewing windows, and bodies of brass or 316 SS. The SFI-100 type has a single window with a rotating impeller, the 300 type has a double window with a rotating impeller, the SFI-350 type has a double window with no moving indicator, and the SFI-360 type has a double window with a flapper.

SERIES SFI-300F Sight Flow Indicators offer ANSI flange process connections, double viewing windows, and bodies of carbon steel or 316 SS. The SFI-350F type has a double window with no moving indicator and the SFI-360F type has a double window with a flapper.

SERIES SFI-400 Sight Flow Indicators offer threaded or ANSI flanged process connections, tube style viewing, and bodies of cast iron or 316 SS.

SERIES SFI-700 Sight Flow Indicators offer threaded process connections, tube style viewing, and bodies of brass or 316 SS.

FEATURES/BENEFITS

- · Manufactured of quality materials and safety tested to assure long, dependable service at economical prices

 • All Series SFI-100, SFI-300 and SFI-300F feature a removable window for easy
- service and replacement of wearing parts
- The Series SFI-400 features glass tube construction offering easy flow viewing from any angle Series SFI-700 offers an easy to see bright red Acetal rotating impeller that is easy to
- view from any angle with the glass tube construction
 Maintenance is simple for the Series SFI-700 with internal wipers which restore full
- 360° visibility by simply rotating the glass tube without disrupting the flow

DIMENSIONS AND WEIGHT

SPECIFICATIONS

SFI-100 & SFI-300 **SPECIFICATIONS**

Service: Compatible gases and liauids.

Wetted Materials: Window: Tempered glass; Body: Bronze or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE; Indicator: ABS or 316 SS impeller (100 and 300), 304 SS or 316 SS flapper

Temperature Limit: 200°F (93°C); 120°F (48°C) on W2 option; 170°F (77°C) on I1 option.

Pressure Limit: 125 psig (8.62 bar), 150 psig (10.34 bar) on "MP" models.

Connections: Threaded.
Mounting Orientation: Horizontal or vertical; 360: Horizontal only.

SFI-300F SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Window: Tempered glass; Body: Carbon steel or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE; Indicator:

316 SS flapper (360). Temperature Limit: 200°F (93°C). Pressure Limit: 150 psig (10.34 bar).

Connections: Flanged.

Mounting Orientation: Horizontal or vertical;
360: Horizontal only.

SFI-400 SPECIFICATIONS

SFI-400 SPECIFICATIONS
Service: Compatible gases and liquids.
Wetted Materials: Tube: Borosilicate; Body:
Cast iron or 316 SS; Gasket: PTFE.
Temperature Limit: 200°F (93°C).
Pressure Limit: 50 psig (3.45 bar).
Connections: Threaded or flanged.

SFI-700 SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Tube: Tempered borosilicate; Body: Brass or 316 SS; Gasket: Fluoroelastomer; Indicator: Acetal. Temperature Limit: 212°F (100°C). Pressure Limit: 230 psig (15.86 bar). Connections: Threaded

APPLICATIONS

Sight Flow Indicators

- · Hydraulic tanks
- Pressure vessels
- Coolant tanks
- · Hydraulic lines Oil reservoirs

MODEL	MODEL CHART					
	Description					
SFI-100	Single window with impeller					
	Double window with impeller Double window with no indicator					
	Double window with flapper					
SFI-400	Tube type with no indicator					
SFI-700	Tube type with impeller and					
	internal wipers to clean glass tube					

MODEL	MODEL CHART						
Model	Description						
SFI-300 SFI-350 SFI-360	Single window with impeller Double window with impeller Double window with no indicator Double window with flapper Tube type with no indicator Tube type with impeller and internal wipers to clean glass tube						

	DING AND W		Donth	Unimbt	Elenga Diameter	Viewing Area Dierreter	Mainht Ib (!)	
Model	Body Size		Depth	Height	Flange Diameter	Viewing Area Diameter	Weight lb (kg)	
SFI-100	1/4, 3/8 1/2, 3/4 1, 1-1/4 1-1/2, 2	3.000 (76) 4.000 (102) 4.375 (111) 5.688 (144)	1.813 (46) 2.250 (57) 2.563 (65) 3.250 (83)	2.125 (54) 2.563 (65) 2.625 (67) 3.625 (83)	- - -	- - -	1.1 (0.5) 1.5 (0.7) 2.7 (1.2) 5.5 (2.5)	
SFI-300	1/4, 3/8 1/2, 3/4 1, 1-1/4 1-1/2, 2	3.063 (78) 4.063 (103) 4.375 (111) 5.500 (140)	3.125 (79)	2.125 (54) 2.563 (65) 2.563 (65) 4.063 (103)	- - -	-	1.7 (0.8) 2.6 (1.2) 3.0 (1.4) 7.0 (3.2)	
SFI-700	1/4, 3/8 1/2, 3/4 1, 1-1/4, 1-1/2	2.750 (70) 3.688 (94) 4.875 (124)	- - -	1.500 (38) 2.250 (57) 2.750 (70) (across flats)	-	-	0.9 (0.4) 2.4 (1.1) 5.1 (2.3)	
SFI-400	1/2 3/4 1 1-1/4 1-1/2 2 3 4	4.500 (144) 5.125 (130) 5.625 (143) 5.750 (146) 5.875 (149) 6.125 (156) 6.250 (159) 6.250 (159)	-	-	3.500 (89) 3.875 (98) 4.250 (108) 4.625 (117) 5.000 (127) 6.000 (152) 7.500 (191) 9.00 (229)	1.500 (38) 1.750 (44) 2.000 (51) 2.000 (51) 2.500 (64) 3.000 (76) 4.000 (102) 5.000 (127)	3.8 (1.7) 4.8 (2.2) 6.2 (2.8) 7.6 (3.5) 8.7 (4.0) 13 (6.0) 17 (7.7) 25 (11.0)	
SFI-400F	1 1-1/4 1-1/2 2 3 4	5.000 (127) 5.125 (130) 5.250 (133) 5.370 (137) 5.750 (146) 5.750 (146)	- - - -	- - - -	4.250 (108) 4.625 (117) 5.000 (127) 6.000 (152) 7.500 (191) 9.000 (229)	2.000 (51) 2.000 (51) 2.500 (64) 3.000 (76) 4.000 (102) 5.000 (127)	7 (3.2) 8 (3.6) 12 (5.5) 14 (6.4) 23 (10.4) 31 (14.1)	
SFI-300F	1-1/2 2 3 4 6	6.375 (162) 6.500 (165) 8.875 (225) 10.250 (260) 12.500 (318)		- - - -	5.000 (127) 6.000 (152) 7.500 (191) 9.000 (229) 11.000 (279)	2.313 (58) 2.313 (58) 3.000 (76) 4.000 (102) 6.000 (152)	12 (5.5) 16 (7.5) 38 (17) 56 (25) 120 (55)	
Dimension	Dimensions are in inches (mm)							

++ USA: California Proposition 65 **MARNING:** Cancer and Reproductive Harm www.P65Warnings.ca.gov

MIDWEST SIGHT FLOW INDICATORS Inexpensive Protection for Expensive Equipment and Systems

MODEL CHART						
SFI-100 & SFI-300 - WINDOW STYLE WITH THREADED CONNECTIONS						
Example	SFI	-300	SS	-2	-G2	SFI-300SS-2-G2
Model	SFI					Sight flow indicator
Designator						
Body Style		100 300 350 360				Single window, bronze body, ABS impeller Double window, bronze body, ABS impeller Double window, bronze body, no moving indicator Double window, bronze body, 304SS flapper
Body Options			SS MP			316SS body option for 300, 350, 360 150 psig maximum pressure option, includes fluoroelastomer gaskets
Body Size				1/4 3/8 1/2 3/4 1 1-1/4 1-1/2 2		1/4 inch connection size 3/8 inch connection size 1/2 inch connection size 3/4 inch connection size 1 inch connection size 1-1/4 inch connection size 1-1/2 inch connection size 2 inch connection size
Options					BSPP	Plexiglass window PTFE gasket Fluoroelastomer gasket 316SS shaft (not on 350 model) Monel shaft (not on 350 model) ABS impeller with bronze bushing (not on 350, 360) 316SS impeller (not on 350, 360) No impeller (100 only) 316SS flapper (360 only) BSPT threads BSPP threads
Note: Maxim	num i	flow o	n im	peller	F1 BSPT BSPP	316SS flapper (360 only) BSPT threads

MODEL CHART							
SFI-300F - WINDOW STYLE WITH FLANGED CONNECTIONS							
Example	SFI	-360FSS	-1-1/2	-G1	SFI-360FSS-1-1/2-G1		
Model	SFI				Sight flow indicator		
Designator							
Body Style		350FCS 350FSS 360FCS 360FSS			Carbon steel body, no moving indicator 316SS body, no moving 316SS indicator Carbon steel body, 316SS flapper 316SS body, 316SS flapper		
Body Size			1-1/2 2 3 4 6		1-1/2 inch raised face flange connection size 2 inch raised face flange connection size 3 inch raised face flange connection size 4 inch raised face flange connection size 6 inch raised face flange connection size		
Options				G1 G2	PTFE gasket Fluoroelastomer gasket		

MODEL CHART							
SFI-700 - TU	SFI-700 - TUBE STYLE WITH THREADED CONNECTIONS						
Example	SFI	-700SS	-1-1/2	-BSPT	SFI-700SS-1-1/2-BSPT		
Model	SFI				Sight flow indicator		
Designator							
Body Style		700			Brass body		
		700SS			316SS body		
Body Size			1/4 3/8		1/4 inch female NPT connection size 3/8 inch female NPT connection size		
			1/2		1/2 inch female NPT connection size		
			3/4		3/4 inch female NPT connection size		
			1		1 inch female NPT connection size		
			1-1/4		1-1/4 inch female NPT connection size		
			1-1/2		1-1/2 inch female NPT connection size		
Options				BSPT	BSPT threads		
				BSPP	BSPP threads		

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MODEL CHART							
SFI-400 - TU	SFI-400 - TUBE STYLE WITH THREADED OR FLANGED CONNECTIONS						
Example	SFI	-400SS	-1-1/2	SFI-400SS-1-1/2			
Model	SFI			Sight flow indicator			
Designator							
Body Style		400CI		Female NPT connections, cast iron body (only for			
				1 through 2 inch sizes)			
		400SS		Female NPT connections, 316SS body			
		400F		Raised face flange connection, 316SS body (only			
				for 1 inch and up sizes)			
Body Size			1/2	1/2 inch connection size			
			3/4	3/4 inch connection size			
			1	1 inch connection size			
			1-1/4	1-1/4 inch connection size			
			1-1/2	1-1/2 inch connection size			
			2	2 inch connection size			
			3	3 inch connection size			
			4	4 inch connection size			
Note: Best f	or us	e in verti	cal pipe	elines where there are no mechanical strains			

USA: California Proposition 65 △WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov Sight Flow Indicators